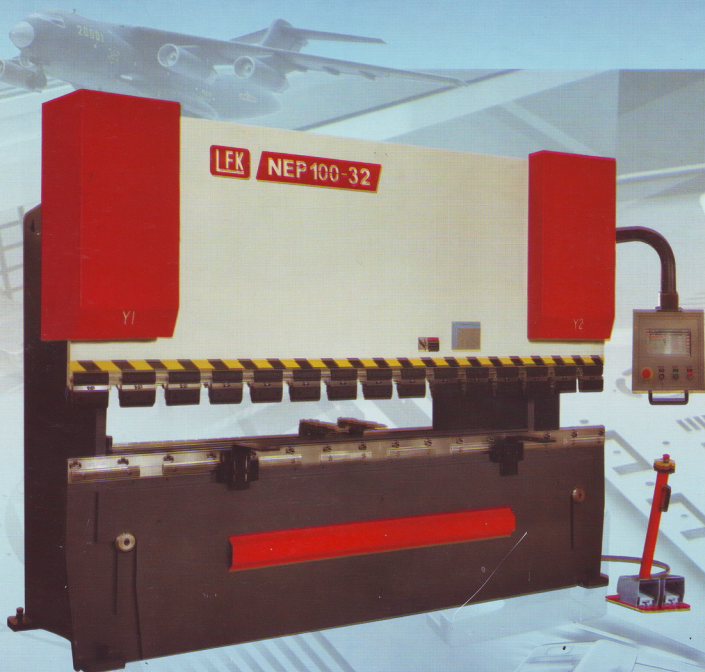




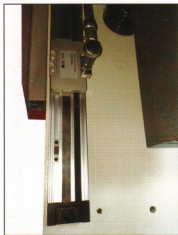
华辉数控机床有限公司
LFK MACHINERY GROUP
梁发记机械集团成员

电液伺服数控折弯机 CNC Synchronize Hydraulic Press Brake



专业制造数控液压冲、折、剪、刨槽、激光切割等全线钣金机械
Professional design and manufacture of Turret Punch Press, Press Brake, Shear, ...

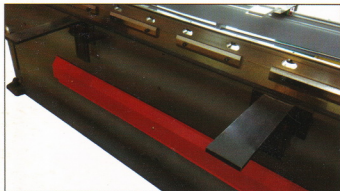
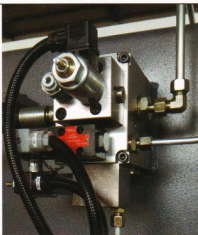
标准配置部件 Standard Configuration



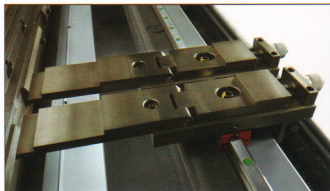
采用 ELGO 光栅尺
Adjustable ram stroke,
ram opening and speed
change—point by feed
back of linear scale.



配德国进口电液伺服液压系统套件
European hydraulic system.

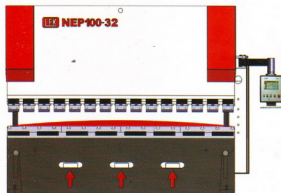


配固定式前托料架2个，方便支持较重板材，
减轻操作员负担，提高效率
Two Front holding device.



配2个非伺服后挡指
Back gauge equipped with AC servo motor,
high speed ball screw and linear guide way.

液压式挠度补偿 Hydraulic Crowning Compensation

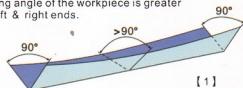


补偿油缸
Hydraulic Crowning
Cylinder



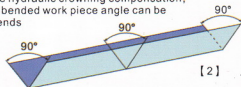
- 【1】当无挠度补偿机构时，折弯工件
中间部分角度大于左右两端角度。

Without the crowning compensation, the middle
part bending angle of the workpiece is greater
than the left & right ends.



- 【2】配液压式挠度补偿机构后折弯工作在其
全长方向上的角度及直线度均匀一致。

Equipped with the hydraulic crowning compensation,
the middle of the bended work piece angle can be
the same of two ends

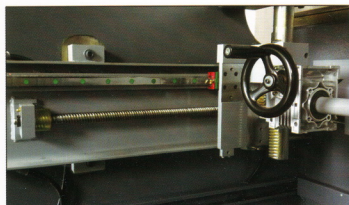




标配60mm窄工作台
Narrow table.



欧洲型斜块夹紧系统
Clamping with intermediate wedges.



后挡料X轴,R轴手动
Back gauge equipped with AC servo motor,
high speed ball screw and linear guide way.



配高精度滚珠丝杆和滚珠导轨
Back gauge equipped with AC servo motor,
high speed ball screw and linear guide way.

■ 数控系统 CNC Controller

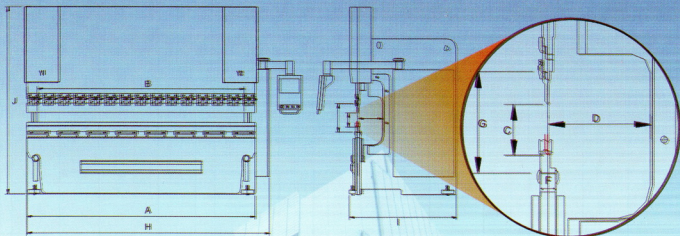
采用德国 ELGO 10.1寸
真彩触摸屏数控系统P54T



- *高分辨率10.1英寸真彩触摸屏。
- *支持控制3轴。
- *表格工步编程，简单便捷。
- *强大的诊断功能和曲线检测功能。
- *先进的Y轴控制算法，可控制闭环和开环。
- *可实现折弯过程的2D及3D的可视化模拟。
- *远程支持的网络接口。
- *实时监控机床运行曲线。

ELGO-P54T
Using the German CNC system.
The 10 inch touch screen user-interface.

- *"10.1" high-resolution TFT colour touch screen.
- *3 axis optional.
- *Fast and easy menu navigation.
- *3D visualisation in simulating bending production.
- *LAN connection for programming, storage and remote supporting.
- *P54T offers a compact and efficient solution for bending production at a competitive price.
- *Realtime-Monitor and oscilloscope.



型号 Model	单位 Unit	NEP100-32	NEP135-32	NEP135-40
公称压力 Bending Power	Ton	100	135	135
工作台长度 Table Length (A)	mm	3200	3200	4000
立柱间距离 Distance Between Housings (B)	mm	2900	2880	3500
滑块行程 Ram Stroke (C)	mm	200	200	200
喉口深度 Throat Depth (D)	mm	320	320	320
工作台宽度 Table Width (F)	mm	60	60	60
开口高度 ⁽¹⁾ Daylight Opening (G)	mm	400	400	400
外型尺寸 (宽) Dimension(Width) (H)	mm	3400	3400	4200
外型尺寸 (深) Dimension(Depth) (I)	mm	1475	1480	1485
外型尺寸 (高) Dimension(Height) (J)	mm	2610	2610	2610
滑块 (空载) 速度: Y Rapid Speed	mm/s	150	150	150
滑块 (工作) 速度: Y Working Speed	mm/s	10	10	10
滑块 (回程) 速度: Y Return Speed	mm/s	110	90	90
主电机功率 Main Motor	kw	7.5	11	11
油箱容量 Oil Capacity	lt.	300	350	350
机器重量 Weight (Approx.)	kg	8000	8300	8800

注: (1) 工作台与滑块最大距离 Max. distance between ram and work table

规格如有变动, 恕不另行通知 Design and specifications are subject to change without notice



华辉数控机械有限公司
LFK MACHINERY GROUP
梁发记机械集团成员



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